



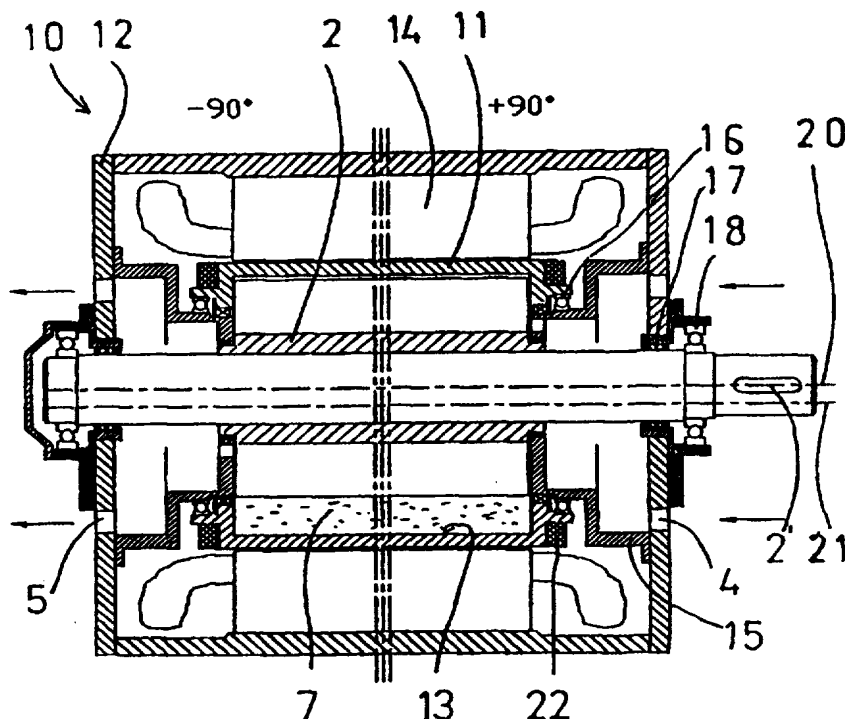
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(21) International Application Number: PCT/FI97/00464 (22) International Filing Date: 5 August 1997 (05.08.97) (30) Priority Data: 963088 5 August 1996 (05.08.96) FI (71) Applicant (for all designated States except US): ALAMÄKI, Jarmo [FI/FI]; Välikatu 27, FIN-53200 Lappeenranta (FI). (72) Inventor; and (75) Inventor/Applicant (for US only): PYRHÖNEN, Juha [FI/FI]; Kotkankatu 32, FIN-53850 Lappeenranta (FI). (74) Agent: BORENIUS & CO. OY AB; Kansakoulukuja 3, FIN- 00100 Helsinki (FI).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>In English translation (filed in Finnish).</i>

(54) Title: DRIVE APPARATUS, SUCH AS A LIQUID RING MACHINE AND A METHOD FOR DRIVING A DRIVE APPARATUS, SUCH AS TRANSFERRING FLUID

(57) Abstract

The invention relates to an actuator, such as a liquid ring machine, and a method in an actuator, such as transferring of fluid. The machine (10) comprises a casing part (11) within which a rotatable blade rotor means (2) is arranged. The casing part (11) forms a hollow rotatable rotor means (11), the inner space thereof receiving the blade rotor means (2). Stator means (14) are provided around the casing part (11), whereby the casing part is rotated by means of an electromagnetic field between the stator means (14) and the casing part arranged to form a rotor of an electric machine.



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Drive apparatus, such as a liquid ring machine and a method for driving a drive apparatus, such as transferring fluid

The invention relates to an actuator according to the preamble of claim 1 and to a liquid ring machine for fluid according to the preamble of claim 2, and especially to a liquid ring machine which comprises a rotor means, such as a blade wheel, which is eccentrically rotatable relative to the casing and provides a positive transfer of fluid. The invention relates also to a method for an actuator in accordance with the preamble of claim 8 and especially to a method for positive transfer of fluid in accordance with the preamble of claim 9.

The skilled person is aware of various actuators, such as eg. liquid ring pumps, which are commonly used in applications relating to the transfer of fluid or pumping, such as in the processes and apparatus of the chemical industry, papermaking industry or food industry or in the pumping operations of power plants, waste water plants or similar. The known liquid ring pumps usually comprise a stationary casing and a blade wheel or rotor which is eccentrically rotatable thereto. The blade wheel is rotated by an external motor, usually by an electric machine. Annexed figures 1a and 1b are referred to in view of the prior art.

This about 60 years ago presented liquid ring pump has achieved a great popularity, especially because of the relatively simple construction thereof and the high reliability in use. The disadvantage of the solution has however been the poor efficiency (about 40 %) thereof and the poor adjustability. The poor efficiency is mainly a result of the fact that when the blade wheel rotates the liquid ring, about a half of the power of the drive motor is consumed to overcome the friction between the ring and the inner surface (inner periphery) of the casing. In addition, this causes erosion in the casing and an uneven flow and splattering. The friction work causes also a heating of the pump and also a heating of the liquid to be pumped.

It is an object of the present invention to overcome the disadvantages of the

prior art and to provide a new solution for an actuator, such as a liquid ring pump, and a method for using an actuator, such as for a positive fluid transfer. The solution according to the invention provides for instance a liquid pump which has an efficiency which is essentially improved relative to the known solutions.

An object of the invention is also to provide a liquid ring pump and a method for transferring fluid, by means of which a better adjustability than in known solution is achieved.

An object of the invention is to provide a solution, by means of which the size of the drive motor of a rotatable actuator, such as a blade wheel means, feed screw etc., can be reduced.

An object of the invention is to provide a solution, by means of which the heating of the machine and the heating of the fluid to be transferred can be reduced.

An object of the invention is a solution which provides an integrated electric machine-gearing actuator.

The invention is based on the idea that the casing part of a liquid ring machine, planetary gear, feed screw structure etc. is arranged to be rotatable. The casing part may preferably be arranged so as to form a hollow rotor means of an electric machine which is rotated in a desired manner relative to the actual, inside the casing provided blade wheel or similar rotatable part. This inventive idea is facilitated by a realization of the fact that in an electric machine the electric flux penetrates only to the surface layer of the rotor, the core part of the rotor having only a small influence to the operation of the machine.

More precisely, the actuator according to the present invention, such as the liquid ring machine, is mainly characterized by what is disclosed in appended claims 1...7 and especially by the characterizing portions of independent claims 1 and 2. The method according to the present invention is mainly characterized by what is disclosed in appended claims 8...12 and especially by the characterizing portions of claims 8 and 9.

According to one preferred embodiment the actuator, such as a liquid ring machine, comprises a blade wheel means which is rotated by an external drive device and which is supported on bearings relative to the body of the machine. In addition, the apparatus comprises a rotatable casing means which is eccentrically disposed relative to the blade wheel means. The rotation of the hollow casing means is provided by an arrangement according to which the shell thereof acts as a rotor. Stator means surrounding the rotor are attached to the body of the machine. In this context a reference is made to DE 36 41 142 C2 patent publication, which in figures 1 and 2 thereof discloses one example of a hollow rotor.

It is possible to provide the rotor means with various means effecting the operation thereof, such as by short circuit rings of copper or aluminium or by so called squirrel cage or coiling. Correspondingly, the stator means may eg. comprise so called formed stator teeth without departing from the scope of the invention.

The current supply arrangements, seals and bearings of the different rotating shafts can be implemented in a per se known manner, for instance the bearings can be ball or slide bearings and the seals can be box seals, and they are thus not explained on more detail.

Said rotor provided from the casing can be rotated in a same speed with the blade wheel, but the speed may also be different. The rotational speeds of these two may also be separately adjusted, whereby the difference in speeds therebetween is adjustable. This enables a good adjustability of the machine, since the number of different speeds and/or differences in speed variations becomes essentially high.

Remarkable advantages are obtained by the invention. For example, the efficiency coefficient of a liquid ring machine is remarkably improved due to an essentially remarkable decrease in the influences of friction. The rise in the temperature caused by the friction work is essentially decreased. In addition, the power requirement is decreased, and thus it is possible to use a smaller drive device for the rotation of the blade wheel, which has an essential influence in view of the purchasing and operation costs of the device. The decrease in the power requirement is estimated to be about 50 %. The outer diameters of the liquid ring machine are still moderate, when considering the advan-

tage obtained. In addition, the erosion of the inner periphery of the casing and splattering decrease essentially, or are even entirely removed. By means of the invention it is possible to provide an essentially compact structure, such as an actuator containing an electric machine and a gearing device.

In the following the present invention and the other objects and advantages thereof will be described in exemplifying manner with reference to the annexed drawings, in which similar reference characters throughout the various figures refer to similar features. It should be understood that the following exemplifying description of the invention is not meant to restrict the invention to the specific forms presented in this connection but rather the present invention is meant to cover all modifications, similarities and alternatives which are included in the spirit and scope of the present invention, as defined by the appended claims. It is also noted that the term liquid ring pump used in the exemplifying embodiment is intended to mean all such liquid ring machines operating in the above explained basic principle and used for a positive transfer of fluids, such as different liquids, gases etc.

Figures 1a and 1b disclose a prior art liquid ring pump from the side and end thereof.

Figures 2a and 2b disclose one embodiment of the liquid ring machine according to the present invention.

Figure 3 is a line diagram of the penetration of the electric flux to rotors manufactured from different materials.

Figures 1a and 1b disclose sectional views from the side and end of a prior art liquid ring pump comprising a stationary casing 1 and a blade wheel 2 which is eccentrically supported by bearings within the casing. The fluid to be pumped enters along an input channel 4 as indicated by an arrow 3 and is removed through an output channel 5 as is indicated by an arrow 6. The liquid ring which is rotated along the inner periphery of the casing 1 by the blade wheel 2 is designated by 7. The external drive apparatus (not shown) providing the rotation, such as an electric machine, is coupled on the shaft of the blade wheel 2 in a per se known manner.

Figures 2a and b disclose correspondingly the structure of the liquid ring machine according to the invention. A per se known blade wheel means 2 rotated by an external drive apparatus is disposed rotatably by means of bearings 18 on the body 12. A casing part 11 according to the present invention is also assembled rotatably on the body 12 by means of bearings 16. The casing part 11 is surrounded by stator means 14 assembled on the body 12, said stator means being of per se known structure consisting stator plates.

A suction opening or input opening 14 and a removal opening 5 in the pressurized side are also disclosed. In the example of figure 2 these are provided by utilizing the supports 15 of the bearings 16 attached to the body 12. The necessary seals, such as 17, may be of per se known type box seals, lip seals etc. means proving the sealing. The example discloses also one solution for positioning the suction opening 4 and the removal opening 5 of the fluid relative to the center axis 21 such that they are disposed about 180° apart from each other within the rotor 11. This is, however, not the only possible solution.

According to one solution the diameter of the blade wheel rotor at the ends of the blades is about 250 mm, the diameter of the inner periphery 13 of the rotor being about 300 mm. The thickness of the rotor shell may be eg. about 15 - 40 mm. The outer periphery of the body 12 of the machine is in the example about 520 mm.

The liquid ring forming an essential part of the operation of the machine is designated by 7.

The arrangement is preferably such that the casing part 11 is supported by bearings centrally relative to the body 12, the axis line 20 presenting the center line of the rotor means 11. The blade wheel means 2 is supported by bearings eccentrically relative to the body 12 along another center line 21, wherein it is thus eccentrically supported by the bearings relative to the casing part 11 as well. However, it is to be noted that other arrangements are also possible and that what is essential here is that both the casing part 11 arranged to form a rotor and the blade wheel means 2 are rotatable and disposed eccentrically relative to each other.

The figure discloses also an advantageous additional feature according to which the hollow rotor 11 in accordance with the invention is provided with a short circuit ring 22, which may preferably be eg. of copper, of aluminium or similar material having a good electrical conductivity.

The line diagram of figure 3 illustrates the phenomenon which enables the invention, ie. the penetration of an electric flux to rotors manufactured from different materials in a nominal point of a motor where $I = 90A$, $U_v = 123 V$, $400 Hz$. The strength of the flux as the T value is announced by the vertical axis and the depth y of the point which is examined is announced by the horizontal axis in cm value. As can be seen from the figure, the decrease in the strength of the penetration of the flux with different materials is essentially small from the depth of 2 cm and thereafter. After a depth value of 3 cm it can be said that the influence of the flux penetration is of no importance. Thus, the flux penetration does not set any specific bars for the utilization of a hollow rotor having a wall thickness of about 2 cm. Even thinner or thicker wall thickness may be used. However, the thinner wall may in some cases, depending on the material, have a disadvantageous influence to the properties of the motor, such as to the efficiency thereof.

As can be noted from the diagram, there are no significant differences in the penetration of the fluxes of the different materials. However, the VACOVER and Fe 520 steel grades can be kept slightly more preferable than the MOC 315 grade, but even this fulfills those requirements which has been set for the material of the rotor means 11 of the present invention.

The operation of the liquid ring machine 10 in accordance with the invention comprises rotating of the blade wheel rotor 2 by an external drive device in a per se known manner. In addition, the casing part 11 which is arranged to form a hollow rotor of an electric machine is also rotated. The operation of the casing part 11 arranged to operate as a rotor means corresponds the operation of a per se known hollow rotor of an electric machine, and is thus not explained in more detail herein. The rotational speeds of the rotors 2 and 11 may be equal, but it is also possible to arrange a desired difference in the speeds therebetween. The rotor means 2 may also be set to a nonrotational stage or to rotate freely. In case the casing part 11 is not rotated, the machine 10 will operate as a prior art liquid ring pump.

The fluid to be transferred, such as liquid or gas, enters into the casing part 11 through an input channel 4 and is removed due to a rise in the pressure / transfer effect caused by the blade wheel 2 through a removal opening 5 in the pressurized side in a per se known manner. The essential difference to the prior art is that also the inner shell 13 of the casing part 11 is now rotatable, whereby the shaping and construction of the channels 4 and 5, for instance in view of the sealing, differs from the prior art arrangements.

Similar principle, according to which the rotatable casing part may form also the rotor part of an electric machine, can also be used in several other applications, such as in planetary gears, different feed screws etc., without departing from the basic principles of the invention. What is essential is that according to the invention the actuator member can be disposed within a hollow space, which space can be rotated by stator means provided around the outer surface of the casing part of this actuator. As an example only, it can be mentioned that the size of the integrated assemblies of an electric machine and a gear becomes essentially small while they will have a good adjustability.

Therefore, by means of the invention an apparatus and a method is provided, by which a remarkable improvement has been achieved in the area of the liquid ring machines, especially in view the efficiency and adjustability thereof.

It is to be noted that the above examples of the embodiments of the invention do not limit the scope of the invention which is defined by the claims.

Claims

1. An actuator comprising a rotatable casing part, a rotatable actuator member within the casing part, characterized in that the casing part is arranged to form a hollow rotatable rotor means of an electric machine, wherein the inner surface thereof defines a space for receiving the actuator member, and that stator means are provided around the outer periphery of the casing part for providing the rotation of the casing part by means of an electromagnetic field.

2. A liquid ring machine comprising a rotatable casing part, a blade wheel means (2) within the casing part and arranged to be eccentrically rotatable relative to the casing part, and channel means (4, 5) for the inputting and removal of fluid, characterized

in that the casing part is arranged to form a hollow rotatable rotor means (11) of an electric machine, wherein the inner surface (13) thereof defines a space for receiving the liquid ring (7) and the blade rotor means (2), and

stator means (14) provided around the outer periphery of the casing part (11).

3. An apparatus according to claim 2, characterized in that said rotor means (11) is supported by bearings (16) centrally (20) relative to the body (12) of the machine (10) and said blade wheel means (2) is supported by bearings (18) eccentrically (21) relative to said body (12).

4. An apparatus according to claim 2 or 3, characterized in that at least a part of the channel means (4,5) is provided by means of bearing supports (15) of the rotatable casing part (11).

5. An apparatus according to any of the preceding claims, characterized in that the stator means (14) consist of stator plates which are provided with shaped stator teeth.

6. An apparatus according to any of the preceding claims, characterized in that the rotor means (11) is provided with a short circuit ring (22), preferably with a short circuit ring of copper or aluminium.

7. An apparatus according to any of the preceding claims, characterized in that the rotor means (11) is provided with a squirrel cage means, preferably with a copper or aluminum cage.

8. A method in an actuator, such as in a planetary gear, feed screw etc., said method comprising rotating of an actuator member arranged to be rotatable within a rotatable casing part of the actuator, characterized in that the hollow casing part is rotated by means of an electromagnetic field provided by stator means provided around the outer periphery of the casing part.

9. A method for transferring fluid, said method comprising steps of leading a liquid into a casing part of a liquid ring machine, rotating a blade wheel means arranged within the casing part and eccentrically relative said casing part for transferring the liquid towards a removal opening of the casing part, and rotating of said casing part, characterized in that the hollow casing part is rotated by means of an electromagnetic field between stator means provided around the outer periphery of the casing part and the outer periphery of the casing part.

10. A method according to claim 8 or 9, characterized in that the actuator member or the rotor means and the hollow casing part are rotated in an essentially similar speed of rotation.

11. A method according to claim 8 or 9, characterized in that the actuator member or the rotor means and the hollow casing part are rotated in speeds which are different from each other.

12. A method according to claim 8 or 9, characterized in that at least the speed of rotation of the actuator member or the rotor means or the hollow casing part is adjusted during the use thereof.

1/2

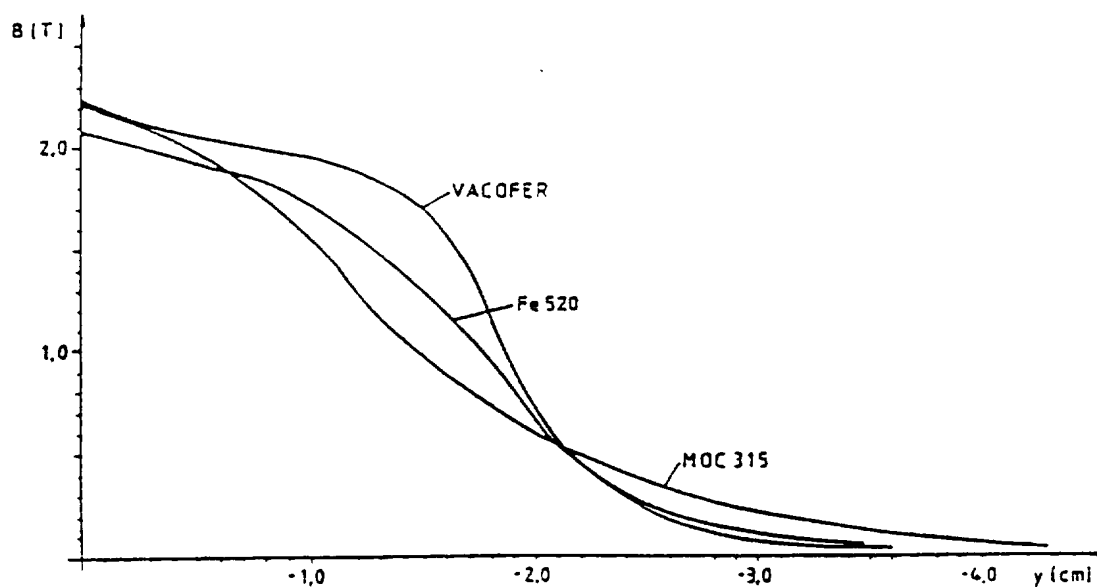
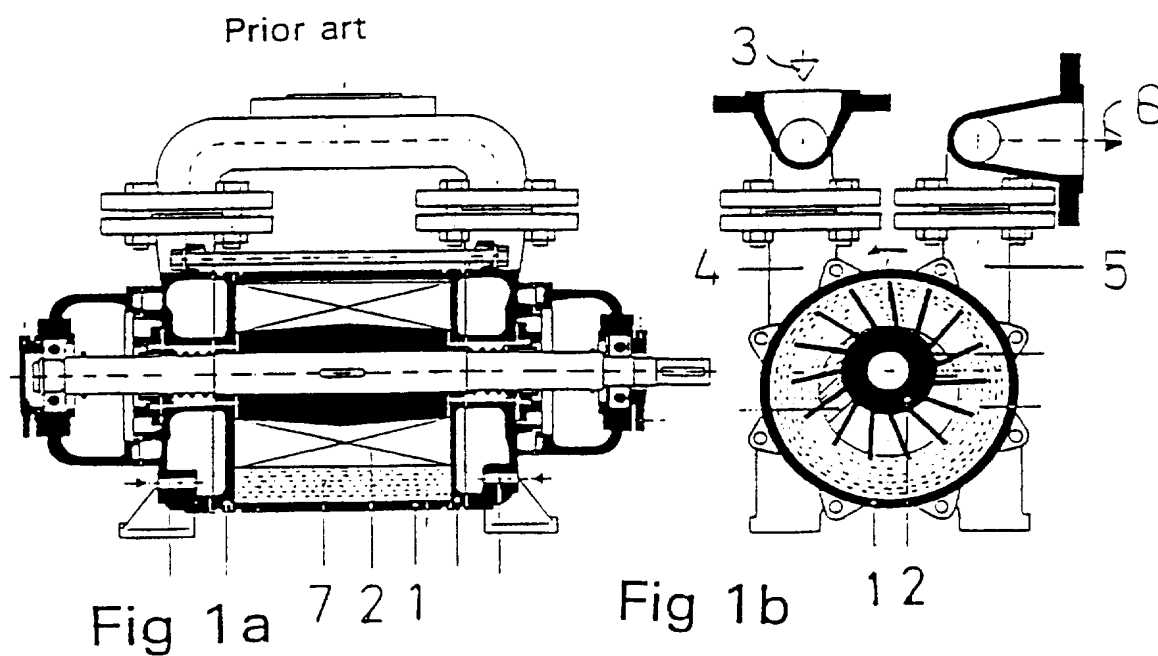

 $I = 90 \text{ A}, U_v = 123 \text{ V}, 400 \text{ Hz}$
MOC 315M , $s = 0,0089$ Fe 520 , $s = 0,0090$ Vacofer S1 , $s = 0,0050$

Fig 3

2/2

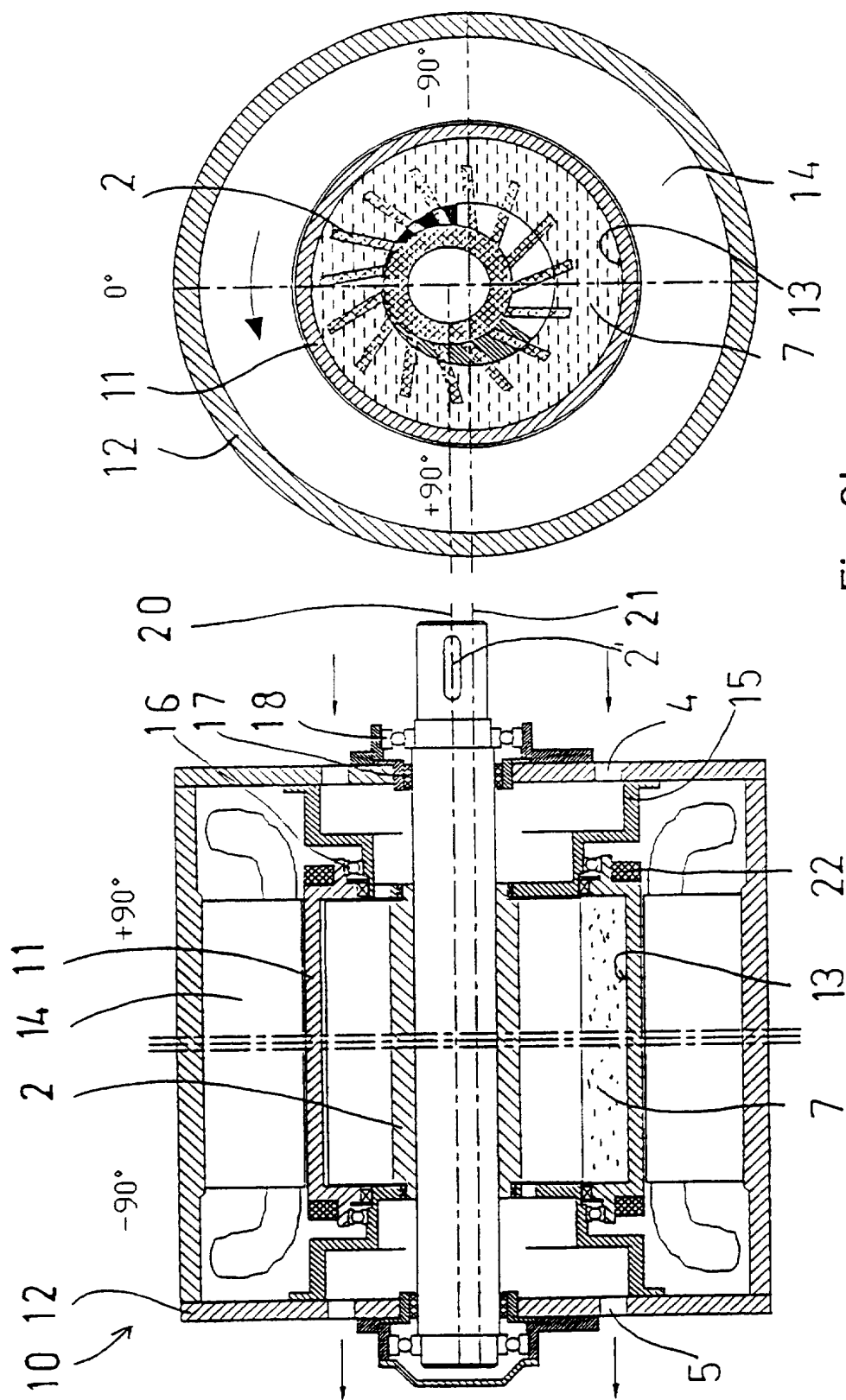


Fig 2b

Fig 2a

INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 97/00464

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: F04C 19/00 // F04C 7/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: F04C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI,EPODOC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4050851 A (HAAVIK), 27 Sept 1977 (27.09.77) --	1-12
X	US 5090874 A (AIKAWA ET AL), 25 February 1992 (25.02.92) -- -----	1,8

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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Date of the actual completion of the international search

6 November 1997

Date of mailing of the international search report

14.11.97

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INTERNATIONAL SEARCH REPORT

Information on patent family members

01/10/97

International application No.

PCT/FI 97/00464

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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		KR 9403309 B	20/04/94
		JP 3096664 A	22/04/91

DERWENT-ACC-NO: 1998-145670**DERWENT-WEEK:** 200351*COPYRIGHT 2007 DERWENT INFORMATION LTD*

TITLE: Liquid ring pump for industrial applications - has casing containing stator and hollow rotor, with internal blade rotor that creates pressure differential to pump fluid from inlet to outlet in casing

INVENTOR: PYRHONEN, J; PYRHOENEN, J

PATENT-ASSIGNEE: ALAMAKI J[ALAMI] , ROTATEK FINLAND
OY[ROTAN] , ALAMAEKI J[ALAMI]

PRIORITY-DATA: 1996FI-0003088 (August 5, 1996)**PATENT-FAMILY:**

PUB-NO	PUB-DATE	LANGUAGE	PAGES	MAIN-IPC
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WO 9805866 A1	February 12, 1998	E	014	F04C 019/00
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US 6347926 B1	February 19, 2002	N/A	000	F04C 019/00

EP 918936 May 28, E 000 F04C
 B1 2003 019/00

DESIGNATED-STATES: AL AM AT AU AZ BA BB BG BR BY CA
 CH CN CU CZ DE DK EE ES FI GB GE
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 YU ZW AT BE C H DE DK EA ES FI FR
 GB GH GR IE IT KE LS LU MC MW NL
 OA PT SD SE SZ UG ZW DE FR GB SE
 DE FR GB SE

APPLICATION-DATA:

PUB-NO	APPL-DESCRIPTOR	APPL-NO	APPL-DATE
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DE 69722412E	N/A	1997EP- 0934561	August 5, 1997
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FI 103604B1	Previous Publ.	FI 9603088	N/A
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US 6347926B1	Based on	WO 9805866	N/A
EP 918936B1	N/A	1997EP- 0934561	August 5, 1997
EP 918936B1	N/A	1997WO- FI00464	August 5, 1997
EP 918936B1	Based on	WO 9805866	N/A

INT-CL (IPC): F04C000/00, F04C007/00 , F04C019/00

ABSTRACTED-PUB-NO: US 6347926B

BASIC-ABSTRACT:

The liquid ring pump (10) is used for the transfer of fluid and comprises a casing (11) within which a rotatable blade rotor is located. The casing forms a hollow rotor containing a blade rotor (2). A stator (14), which is mounted around the casing (11), generates an electromagnetic field and causes the casing to form the rotor of an electric machine.

Fluid to be transferred enters the casing (11) through an inlet (4) and is removed, due to a rise in the pressure caused by the blade wheel (2), through an outlet (5) in the pressurised side. Since the actuator member is located within a rotating hollow space the assembly is reduced in size and has good adjustability.

ADVANTAGE - Has improved efficiency with reduced frictional heating. Size of blade wheel and feed screw can be reduced if desired.

ABSTRACTED-PUB-NO: WO 9805866A

EQUIVALENT-ABSTRACTS:

The liquid ring pump (10) is used for the transfer of fluid and comprises a casing (11) within which a rotatable blade rotor is located. The casing forms a hollow rotor containing a blade rotor (2). A stator (14), which is mounted around the casing (11), generates an electromagnetic field and causes the casing to form the rotor of an electric machine.

Fluid to be transferred enters the casing (11) through an inlet (4) and is removed, due to a rise in the pressure caused by the blade wheel (2), through an outlet (5) in the pressurised side. Since the actuator member is located within a rotating hollow space the assembly is reduced in size and has good adjustability.

ADVANTAGE - Has improved efficiency with reduced frictional heating. Size of blade wheel and feed screw can be reduced if desired.

CHOSEN-DRAWING: Dwg.2a/2

TITLE-TERMS: LIQUID RING PUMP INDUSTRIAL APPLY
CASING CONTAIN STATOR HOLLOW ROTOR
INTERNAL BLADE ROTOR PRESSURE
DIFFERENTIAL PUMP FLUID INLET OUTLET
CASING

DERWENT-CLASS: Q56 X25

EPI-CODES: X25-L03A;

SECONDARY-ACC-NO:

Non-CPI Secondary Accession Numbers: N1998-115199